

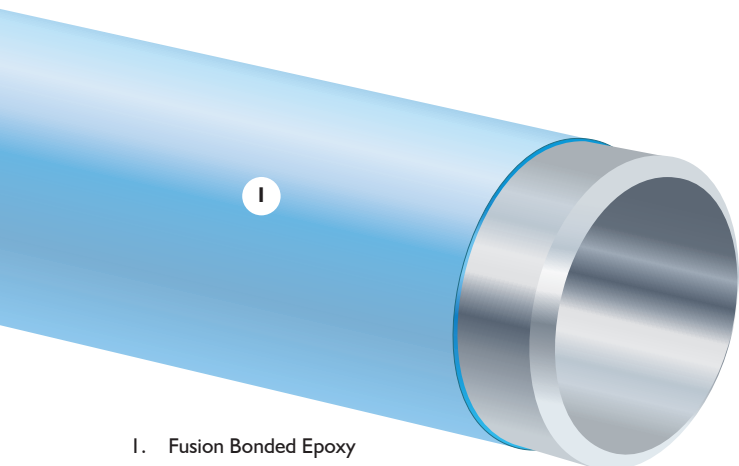
FBE

Fusion Bonded Epoxy Powder Coating



ANTI-CORROSION

PRODUCT DATA SHEET



I. Fusion Bonded Epoxy

Product Description

Bredero Shaw is the world's leading provider of Fusion Bonded Epoxy (FBE) coatings. **FBE is a high performance anti-corrosion coating that provides excellent protection for small and large diameter pipelines with moderate operating temperatures.**

Applications



Oil & Gas Pipelines



Large Diameter Pipelines



Small Diameter Pipelines



Waterworks Pipelines

Related Standards and Specifications

- CSA Z245.20
- GAZ de France R 09
- NF A 49 706
- AWWA C 213
- GBE/CW 6
- ISO 10080
- AS3862:2002
- NACE RP 0394
- ISO 9001

For additional standards and specifications with which this product complies, please contact your Bredero Shaw representative. In Canada, consult Shaw Pipe.



Long Term Corrosion Protection

- FBE's excellent adhesion to steel provides superior long term corrosion resistance and protection of pipelines operating at moderate temperatures for the designed life.
- Superior adhesion properties provide excellent resistance to cathodic disbondment which reduces the total cost of cathodic protection during the operation of the pipeline.

Engineered Solutions

- Advanced manufacturing techniques allow FBE to be customized to your specific project.
- Can be applied to various pipe diameters from 90 mm (3.5") to over 1220 mm (48").
- Can be applied in a wide range of thicknesses to cost effectively meet unique project specifications and performance requirements.

Good Mechanical and Chemical Protection

- FBE can be applied as a dual layer product which provides tough physical properties that minimize damage during handling, transportation, installation and operation.
- FBE has been designed for good chemical resistance under most soil conditions.

Global Availability

- FBE can be manufactured in a single plant or in multiple coating plants to improve project logistics.
- High capacity within the Bredero Shaw plant network allows the client to benefit from single source advantages, ultimately providing more cost effective management of pipe coating needs.

Features & Benefits

Fusion Bonded Epoxy Powder Coating

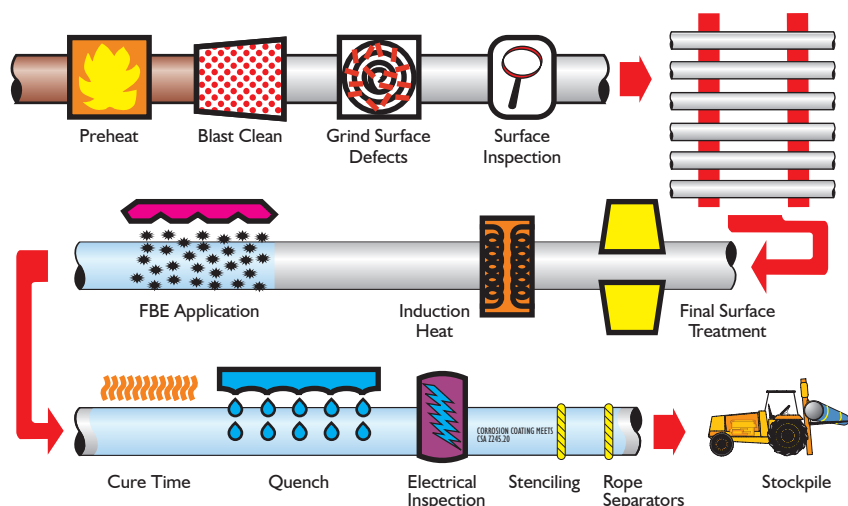
Typical Plant Capabilities and Product Properties

Capability/Property	FBE
Minimum Pipe Diameter	90 mm (3.5")
Maximum Pipe Diameter	1220 mm + (48" +)
Minimum Pipe Length	5.5 m (18')
Maximum Pipe Length	25 m (82')
Minimum Recommended Handling & Construction Temperature	-30°C (-22°F)**
Maximum Recommended Operating Temperature	110°C (230°F)*

Values shown are typical and may vary from plant to plant. Consult Bredero Shaw for special requirements. In Canada, consult Shaw Pipe.
* Soil type, moisture content, temperature & coating thickness all influence the upper operating temperature limit as per manufacture's published literature.

** For operations outside of recommended operating temperatures, please consult Bredero Shaw. In Canada, consult Shaw Pipe.

Product Application Process



FBE_rev026

Plants

North America

Camrose, Alberta
Regina, Saskatchewan
Portland, Oregon
Fontana, California
Vineyard, Utah
Pearland, Texas

Latin America

Monterrey, Mexico
Veracruz, Mexico
Belo Horizonte, Brazil

EMAR

Leith, Scotland
Orkanger, Norway
Ras Al Khaimah, UAE

Asia Pacific

Kuantan, Malaysia
Kabil, Batam Island, Indonesia

About Bredero Shaw

Bredero Shaw is the global leader in pipe coating solutions. With more than 80 years of experience, the largest team of dedicated pipe coating professionals, the most extensive network of strategically located plants worldwide and with proven innovative coating technologies, the company has protected more pipelines in virtually every environment and operating condition than anyone in the industry.

Bredero Shaw offers technologically advanced solutions for anti-corrosion coatings, protective and weight coatings, thermal flow assurance coatings, internal coatings, custom coatings and field joints for both onshore and offshore applications. This broad range of products and services provides Bredero Shaw with the unique capability to service the full spectrum of pipeline protection and flow assurance requirements. Consult your Bredero Shaw representative for your unique project requirements.

HEAD OFFICE & AMERICAS

Bredero Shaw
3838 N. Sam Houston Pkwy E.
Suite 300
Houston, Texas
77032, USA
Phone: +1-281-886-2350
solutions@brederoshaw.com

EUROPE, MIDDLE EAST, AFRICA & RUSSIA

Bredero Shaw
Lakeside House
1 Furzeground Way
Stockley Park, Uxbridge
UB11 1BD, United Kingdom
Phone: +44-208-622-3071
EMAR@brederoshaw.com

ASIA PACIFIC

Bredero Shaw
101 Thomson Road
#17-01/02 United Square
Singapore 307591
Phone: +65-6732-2355
asiapacific@brederoshaw.com